



MAKING YOUR DREAMS A REALITY

FITTING INSTRUCTIONS

HRC and TYGA Radiator Overflow Bottle Kits

BPAC-0002 (HRC) and BPAC-1002 (TYGA)



These kits are intended as a replacement for the stock radiator reservoir tank.

The bottle should be placed in a position convenient for regular checking as this type does not serve as a reservoir, but as an overflow catch tank.

Coolant may be spilled during the removal and fitment of some parts so we recommend using a container to catch splashes.

If the bike has been run before fitting this part, allow to cool completely or you may be scalded or burned.

- Locate stock reservoir tank.
- Remove tank from fixing points and empty coolant.
- Check hose routing of both inlet and outlet hose, and remove hoses completely.
- Secure HRC Bottle (19602-NF4-810) using ties provided in a convenient position. E.g. the front left hand side on the radiator for the Honda VFR400 NC30.
- Note that the tube provided has one end cut at a 45 angle Push this end through the hole in the lid of the bottle so that it just touches the bottom of the bottle.
- Route hose to rad overflow outlet, fix on and secure with the clip provided. This will be a tight fit, so it may be required to soften up the first 20~30mm of hose by immersing in hot water for 30 seconds. Take care to avoid hot exhaust pipes etc.
- Remove radiator cap and check coolant level. Re-fill as necessary.

Please note that this overflow bottle should be run dry. If the engine gets abnormally hot then some coolant blow off may occur. As the engine cools down to normal operating temperature some fluid will be drawn back into the radiator.

Empty any remaining coolant from the bottle and check level of radiator prior to next ride.

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