



MAKING YOUR DREAMS A REALITY

FITTING INSTRUCTIONS

Honda MSX125(SF) / GROM

Underbelly Exhausts

EXPS-0064 and EXPS-0068



This full race system has been specifically designed for the MSX125 to maximise power. Made in stainless steel with spring mounted carbon silencer this system increases performance, saves weight and enhances the looks of the bike.

Sounds great too! (A db killer is included)

Fitting Instructions:

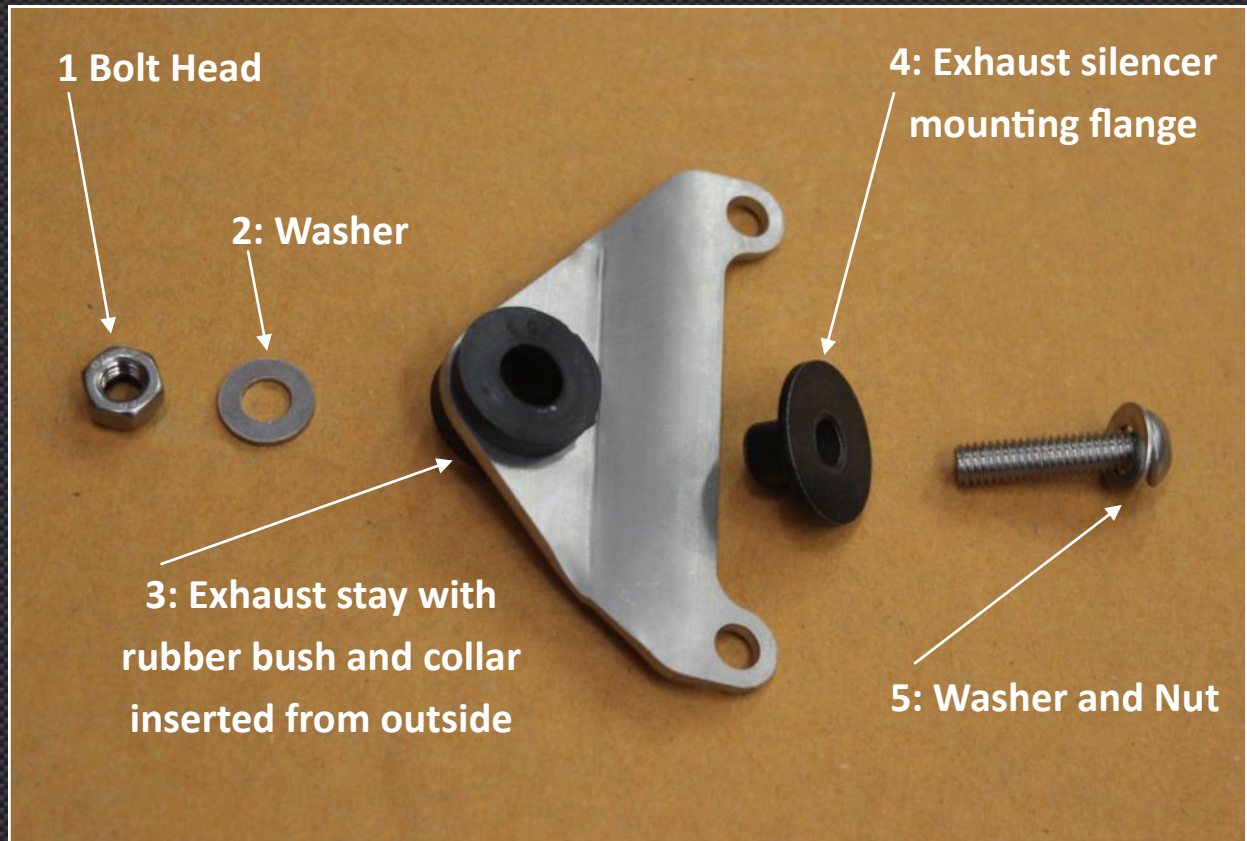
- 1) Remove the standard exhaust mounting flange stud nuts. These are used with the TYGA system.
- 2) Install exhaust stay as shown in the picture by removing the engine side casing bolts and placing the stay in position. Note that the bends of the stay should move the mounting position inboard toward the centreline of the bike.



- 3) Do up the header pipe stud nuts, finger tight only at this point.

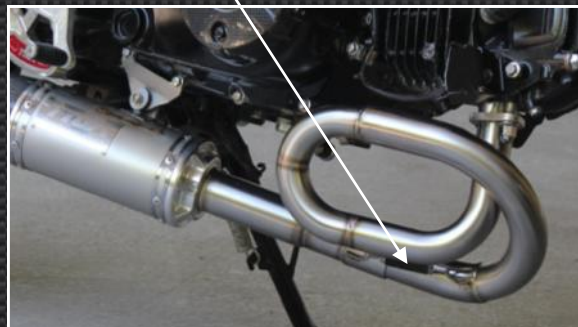


- 4) Slide the silencer into position and insert the bolt. **Note that the bolt is inserted from outside towards the centreline of the bike in the order of:**



At this stage, fit everything loosely.

- 5) Install the silencer mounting springs



- 6) Make sure that there is clearance on any bodywork and other components and tighten up the exhaust studs and the bolt for the exhaust stay. Finally, tighten the small M4 locking screw at the silencer slip on joint. You are now ready to ride.



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HONDA MSX125/GROM



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