

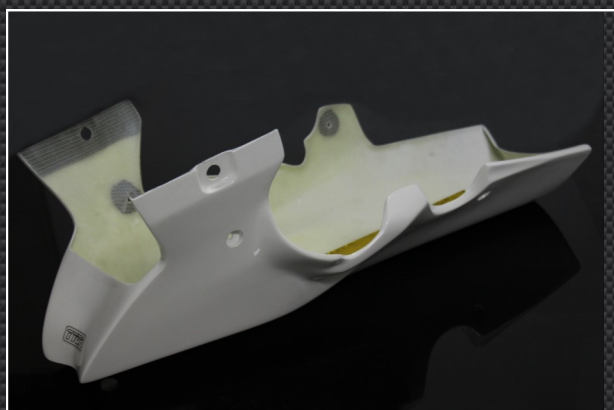


MAKING YOUR DREAMS A REALITY

FITTING INSTRUCTIONS

Belly Pan, Race/Street, WSS300 TYGA Version, KTM RC390

BPFL-7431/BPCL-7431



FITTING INSTRUCTIONS

BPFL-7431/BPCL-7431

Prior to fitting the WSS300 TYGA Version belly Pan, all the original KTM lower cowling panels and also steel stays used to secure the standard panels should be removed.

Proceed to fit the belly Pan as follows:

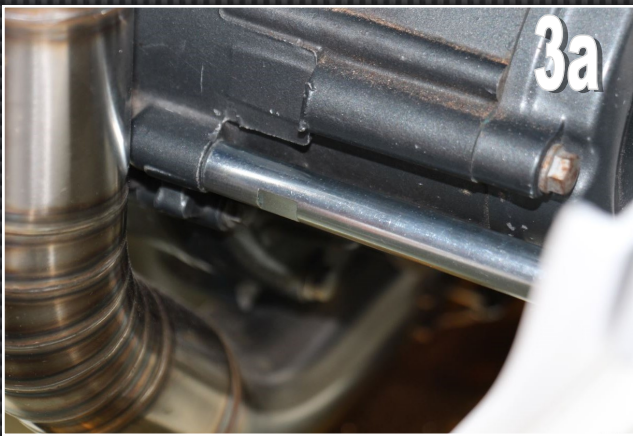
- 1)** Remove the rubber grommets from the standard left and right lower cowling panels and install into the belly Pan. These are a simple push fit onto the spigots on the side cowling panels. A slight smear of rubber grease can be helpful here and will help to maintain the grommets in good condition and help fitting. The grommets are used for location only and should not be relied upon to retain the lower in position on their own.



- 2)** If not already fitted prior to shipping, fit the drain hole bung to the hole in the Belly-Pan



- 3)** Fit the BPSY-0245FR and BPSY-0245FL stays to the engine. These thread into the two M6 holes that the front cowling mount used. Tighten fully (Use thread lock).



- 4)** Attach the lower left rear stay as shown. The M8 bolt on the frame should be screwed through, and then the stay fitted and nipped up with the nyloc nut. Do not fully tighten at this stage.



- 5)** The rear right stay (with M6 insert) should be secured to the step kit as shown. Just finger tight at this stage.



- 6)** Now, offer up the Belly Pan and secure into position by pushing the spigots on the side cowls into the rubber grommets.

- 7)** Swing up the rear end of the Belly Pan. On the right side, line up the M6 insert with the hole and fit the bolt finger tight.

- 8)** Now on the left, line up the hole with the M6 clip and fit the bolt finger tight.



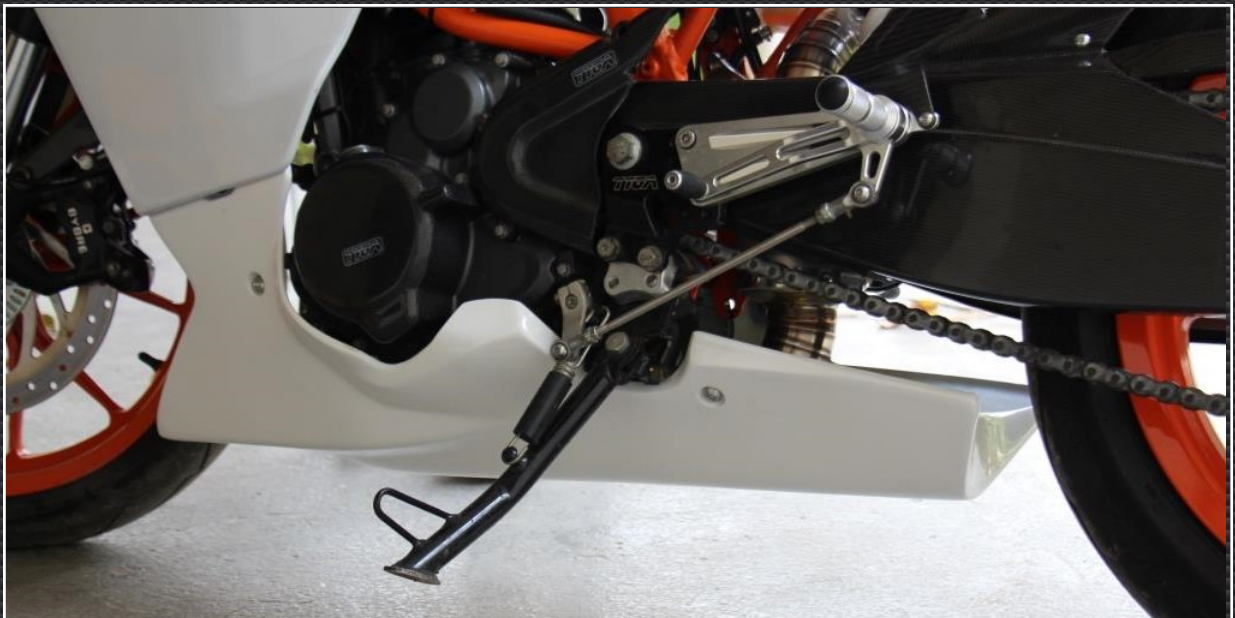
9) Front left, fit the bolt finger tight to the thread in the left side rod secured to the engine.

10) Front right, fit the bolt finger tight to the thread in the right side rod secured to the engine.

11) Check that the belly pan is in an unstressed condition. The front L & R mounts are non-adjustable, but the rear mounts have a small amount of adjustability. Also check very carefully that there is adequate clearance all around the TYGA WSS300 lower exhaust pipe and that it is not touching in any way.

12) When all is in a satisfactory condition, tighten all the bolts securely.

13) Check operation of side stand. There should be no interference.



14) Job done. Step back and admire your work.

Please check the bolts from time to time to make sure they stay tight.





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